

work, at the place where the clamp is located, for taking the thrust of the clamping pressure.

At *B* and *C* in the same illustration are shown the front and back views of a drill jig, where the front side *B* is used for drilling a small piece located and held in the jig as usual; and the back side *C*, which is not provided with feet, is located and applied directly on the work itself in the place where the loose piece is to be fastened, the work in this case being so large that it supports the jig, instead of the jig supporting the work.

At *D* in the same illustration is shown a jig for locating work by means of a tongue *E*. This tongue fits into a corresponding slot in the work. This means for locating the work was referred to more completely in connection with locating devices. Finally, at *F*, is shown a jig where the work is located by a slot *G* in the jig body, into which a corresponding tongue in the work fits.